

TRIEX® 3020HF

Samyang Corporation - Polycarbonate

General Information

Product Description

- TRIEX is the registered trademark of polycarbonate resin manufactured by Samyang Corporation. TRIEX polycarbonate resins offer superior mechanical properties, good dimensional stability and high electrical performance, which allows it to be widely used for electrical, electronic, appliance, automotive and optical industries.
- TRIEX 3020HF is a polycarbonate resin grade which has high low temperature impact strength in combination with superior mechanical and physical property.

CHARACTERISTICS

- Superior low temperature impact resistance
- Good flow-ability
- Workable under a wide range of temperatures (-100°C ~ 135°C)
- High electrical performance
- Good dimensional stability
- Low moisture absorbency
- Good weather resistance

APPLICATIONS

- TRIEX 3020HF resin grade is designed for injection molding products.
- High flow viscosity. Transparent colors only.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Features	• Good Dimensional Stability • Good Electrical Properties • Good Flow	• Good Weather Resistance • High Viscosity • Low Moisture Absorption	• Low Temperature Impact Resistance
Uses	• Appliance Components • Automotive Applications	• Electrical/Electronic Applications • Optical Applications	
Appearance	• Clear/Transparent		
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.20		ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	23	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.118 in)	5.0E-3 to 7.0E-3	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	9720	psi	ASTM D638
Tensile Elongation (Break)	130	%	ASTM D638
Flexural Modulus	326000	psi	ASTM D790
Flexural Strength (Yield)	13500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	15	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	271	°F	ASTM D648
CLTE - Flow	2.8E-5 to 3.9E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+16	ohms·cm	ASTM D257
Dielectric Strength	760	V/mil	ASTM D149



Arc Resistance	120 sec	ASTM D495
Flammability	Nominal Value Unit	Test Method
Flame Rating (0.06 in)	V-2	UL 94

Processing Information

Injection	Nominal Value Unit
Drying Temperature	248 °F
Drying Time	3.0 to 5.0 hr
Suggested Max Moisture	0.020 %
Rear Temperature	455 to 500 °F
Middle Temperature	482 to 527 °F
Front Temperature	509 to 554 °F
Nozzle Temperature	509 to 572 °F
Processing (Melt) Temp	509 to 572 °F
Mold Temperature	149 to 221 °F
Back Pressure	36.3 to 102 psi
Screw Speed	40 to 70 rpm
Vent Depth	7.9E-4 to 3.1E-3 in

Notes

¹ Typical properties: these are not to be construed as specifications.

